

**Corner Protection To Reduce Wrap Around**

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**ABSTRACT OF THE DISCLOSURE**

10        A method and structure are provided with reduced gate wrap around to advantageously control for threshold voltage and increase stability in semiconductor devices. A spacer is provided aligned to field dielectric layers to protect the dielectric layers during subsequent etch processes. The 15 spacer is then removed prior to subsequently forming a part of a gate oxide layer and a gate conductor layer. Advantageously, the spacer protects the corner area of the field dielectric and also allows for enhanced thickness of the gate oxide near the corners.